



SCREEN PRINTING PLASTISOL INK

INSTRUCTIONS FOR USE MYLAR FILM TRANSFER

Use

1) ADHESIVE PRINTING ON TEXTILE

- Choose your printable adhesive :
 - FLASHCOLOR Printable adhesive (**3864021**)
 - FLASHCOLOR White printable adhesive (**3864022**)
 - HIMALAYA White printable adhesive* (**39H4098**)
 - HIMALAYA Transparent printable adhesive* (**39H4099**)
 - HIMALAYA Ribbon printable adhesive* (**3864042**)

⚠ **The Ribbon adhesive** can be printed in 62 t/cm, it is very reactive. It is particularly recommended for roll-to-roll printing.

- Print your printable adhesive on textile. In case of absorbent fabrics, add Gelling Agent (**3952061**) to maintain an adhesive layer on the fabric surface.

2) PRE-DRYING

- Pre-drying your textile in infrared dryer for 1 minute at 110°C.
- At this stage, the prints are stackable but not fully dried.

3) APPLY OF MYLAR FILM

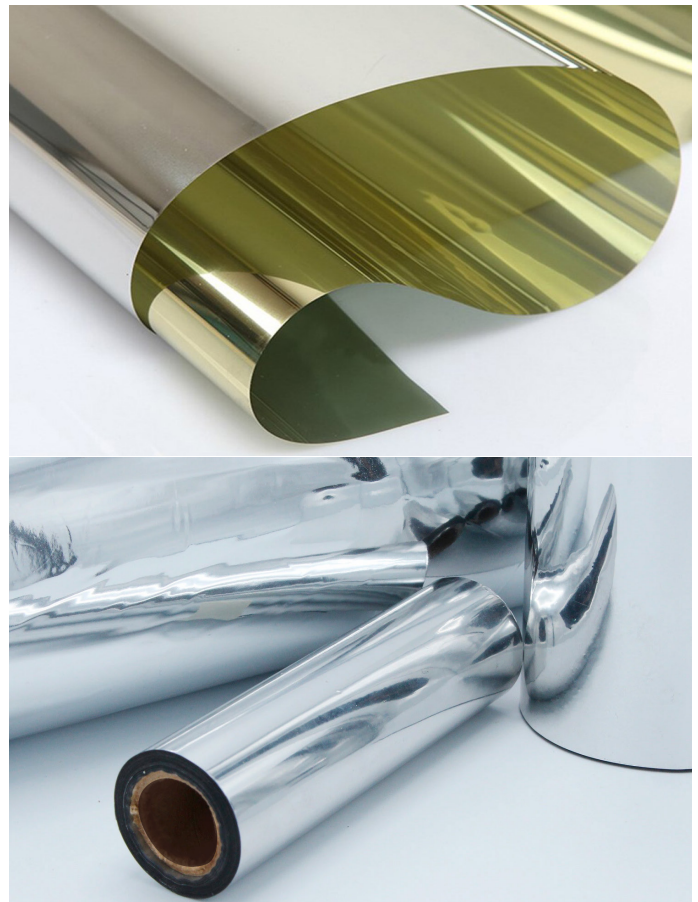
- Position the Mylar film with the metal side on top.

4) PRESS CONDITIONS

- Heat press : 160°C-180°C to 15-20 seconds.

5) COLD PEEL

- Peel off gently the Mylar film when cold.



MYLAR	Pack size	References
Gold foil - Thermal film Mylar	roll of 0,75 x 125 m	25B2100
Silver foil - Thermal film Mylar	roll of 0,75 x 125 m	25B2200

ADHESIVES	Density	Ref. 5 l
FLASHCOLOR Printable adhesive	1,12	3864021
FLASHCOLOR White printable adhesive	1,40	3864022
HIMALAYA White printable adhesive*	1,42	39H4098
HIMALAYA Transparent printable adhesive*	1,20	39H4099
HIMALAYA Ribbon printable adhesive*	1,20	3864042

* These products are **ECO PASSPORT** by **OEKO-TEX** ® certified (**Additives and thinners : ZH150 216191**).