



SCREEN PRINTING

SOLVENT INK

ANTI-FOULING VARNISH

2-component cleanable protective varnish resistant to water-based and alcohol-based felt tip pens and Velleda® felt tip pens (CONTÉ). It is applied as overprinting on MAT VINYL inks only or on non acrylic resin coated PVC.

Use

15 min to 30 min. before printing, mix the varnish and the catalyst in the following proportions by weight:

- Varnish: 75 measures
- 25 measures

At this stage, the mixture can be used for 8 hours at 20°C. The **ANTI-FOULING VARNISH** is applied only on MAT VINYL inks used in the manufacture of labels, of panels, time tables on PVC. For optimum results, we recommend you to use of a 90 - 48 mesh.

Final resistance is obtained after 8 days at 20°C.

Appearance of humidity may cause drying failures.

Then be sure the substrate remain completely dry.

In case of a significant dilution, increase the deposit.

Specifications

- Appearance: high glossy
- Average density: 1.05
- Drying:
 - dry stackable 24 h at 20°C minimum
 - polymeriaation 72 h at 20°C minimum
- Pot life: > 8 h at 20°C
- Coverage rate: 40 m²/l with a 90-48 mesh

- Solvents:
 - thinner 4905
 - gun XC 876
- Cleaning solvents:
 - manual 2881, 2891, NS-81, NS-91, NS-99 and NS-100
 - washer 2881, 2899, NS-81, NS-91, NS-99 and NS-100
- Expiry date: refer to the label

Storage and toxicology

The **ANTI-FOULING VARNISH** for erasable writing comply with EN 71-3 standard.

VARNISH	Ref. 1 I
Anti-fouling varnish (750 g varnish + 250 g catalyst)	3352098



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