



SCREEN PRINTING

SOLVENT INK

POLYTIFLEX

Air drying ink especially designed for printing on polyolefins (polyethylene and polypropylene): crates, buckets, etc.

Use

The **POLYTIFLEX** ink is ideal for manual or low speed printing.

To obtain excellent adherence, we recommend you to flame the substrate before printing.

This ink should not be used for printing on thin films.

Specifications

➤ Appearance:	satın	➤ Coverage rate:	50 m ² /l with a 120 -34 mesh
➤ Average density:	1,18	➤ Solvents:	
➤ Viscosity:	12 ± 2 Pa.s	• thinner	4909*
➤ Drying:		• retarder	4900, propygel
• air (20°C)	dust dry: 1 h	➤ Cleaning solvents:	
• dry	12 to 24 h	• manual	2881, 2899, NS-81 and NS-99
➤ Covering power by opacity:	good	• washer	2881, 2899, NS-81 and NS-99
		➤ Expiry date:	refer to the label

* 4909 : Flammable liquid, Category 3 ; Specific target organ toxicity (single exposure), Category 3 ; Aspiration hazard, Category 1 ; Hazardous to the aquatic environment - Chronic hazard, Category 2

The **POLYTIFLEX** inks comply with EN 71-3 standard.

STANDARD COLOURS		Ref. 1 l
	White 6100	3432009
	Lemon OP	3432002
	Gold yellow OP	3432004
	Orange OP	3432006
	Cherry red OP	3432008
	Primary blue 6140 OP	3432063
	Royal blue 6135	3432054
	Deep green OP	3432034
	Black 6165	3432081
BASE		
Thinner base 4720 and overprint varnish		3432090

Non contractual colours and pictures
On simple request, we can propose you a color panel card displaying accurate shades.



IMP. TIFLEX 01.01.2018 - Non contractual colours and pictures - Only our Web-site is authorised to give real-time information about our inks. Paper notices are considered unwritten and no longer engage our company's responsibility once they are updated on our Web-site. Our responsibility can be engaged only if the customer has based his position on the information published on our Web-site. In all cases, the user should carry out validation tests under his own conditions before using our inks for his production. The safety data sheets are available free at: www.tiflex.com/fds

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