



SCREEN PRINTING

SOLVENT INK

XF 260

Mixed air drying ink offering good adherence on various substrates:

- Metal, particularly aluminium and its alloys (curing essential)
- PVC (drying in ambient air).

Use



The **XF 260** ink is mainly used for printing on anodized and sealed aluminium, and for printing on aluminium plates which will be stamped.

For these 2 applications, curing 15 min at 130°C is essential.

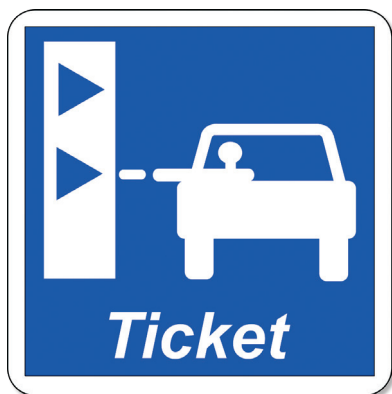
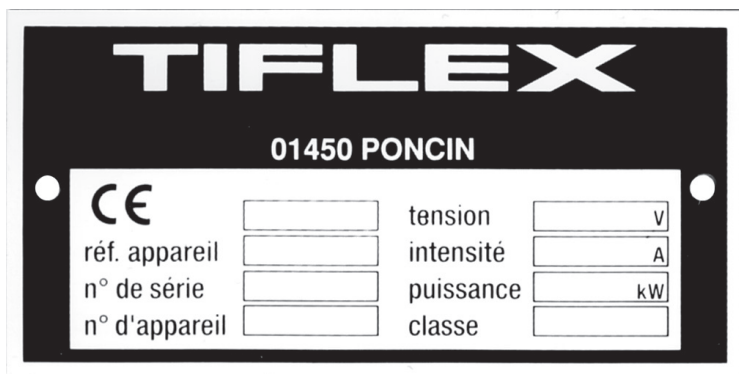
Specifications

- | | | | |
|-----------------------|---|----------------------|--|
| ➤ Appearance: | satén | ➤ Solvents: | |
| ➤ Average density: | 1.10 | • thinner | 4920 |
| ➤ Viscosity: | 6 ± 3 Pa.s | • drying activator | 4905 |
| • ambient air | 20 min at 20°C | • retarder | 4960 or retargetel or 9640 |
| • oven curing | 15 min. at 130°C | • gun | XC 876 |
| ➤ Covering power: | good | ➤ Cleaning solvents: | |
| ➤ Coverage rate: | 48 m ² /kg
with a 120 - 34 mesh | • manual | 2881, 2891, NS-81, NS-91
and NS-100 |
| ➤ Special resistance: | alcohol, petrol | • washer | 2881, NS-81, NS-91 and NS-100 |
| ➤ Weather resistance: | good | ➤ Expiry date: | refer to the label |
| ➤ Light fastness: | good | | |

The **XF 260** inks comply with EN 71-3 standard.

STANDARD COLOURS		Ref. 1 l	Ref. 5 l
	Covering white		3594006
	OP		
	White OP		3594005
	Lemon OP	3592010	
	Cherry red OP	3592008	
	Medium blue OP	3592040	
	Medium green OP	3592055	
	Black OP		3594065
BASE & ADDITIVE			
Thinner base and overprint varnish			3594090

Non contractual colours and pictures
On simple request, we can propose you a color panel card displaying accurate shades.



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